

SL 24/01

6061-T6

R0.500"

Work Order ID 78924

January-17-12 9:02:25 AM

ASAP

\*78924\*

Item ID: D4309-1 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Bushing  
Start Date: 17/01/2012 Start Qty: 40.00 \*40\* Cust Item ID:  
Required Date: 24/01/2012 Req'd Qty: 40.00 \*40\* Customer:  
Reference:

Approvals: Process Plan: M.C.J. Date: 12/01/17 Tooling: Date: Run Start \*NR1\*  
QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4309	A								

100 Hardinge CNC LATHE SMALL 0.00

\*100\*

Hardinge Memo 0.00  
Hardinge CNC Lathe Small 1-TURN AS PER FOLIO FB034 & DWG  
FOLIO REV: 4  
DWG REV: 4  
2-DEBURR AS REQUIRED

SL 12-01-22

40

110 QC2- Inspect parts off machine FAI/FAIB 0.00

\*110\*

QC Memo 0.00  
Quality Control

SL 12-01-22

120 QC8- Inspect parts - second check 0.00

\*120\*

QC Memo 0.00  
Quality Control

SL 12/1/22

40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 78924

**\*78924\***

Page 2

January-17-12 9:02:25 AM

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 Required Date: 24/01/2012 Req'd Qty: 40.00 **\*40\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>SB9C</u>	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

(40x) SP 12-01-23.

12/11/23

12-01-23  
(40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

January-17-12 9:02:29 AM

Page 1

Work Order ID: 78924

\*78924\*

Parent Item: D4309-1

\*D4309-1\*

Parent Item Name: Bushing

Start Date: 17/01/2012

Required Date: 24/01/2012

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP REV:A NEW ISSUE 11-01-11 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.500		Purchased	No			100	f	192.6180	0.08333	3.508632			

\*M6061T6R0 500\*

6061-T6 Round Bar .500"

\*\*

✓ 12-01-22

Location

Loc Qty

Loc Code

MAT012

192.618

114488

1.997

117379

9.288

119043

181.333

\*3.5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

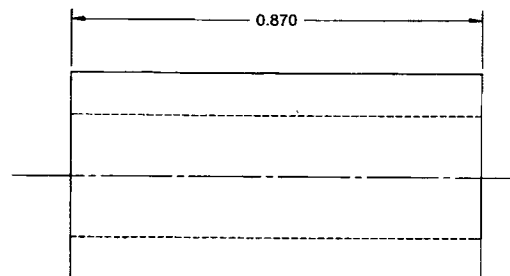
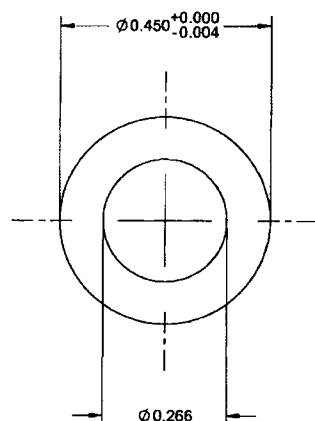
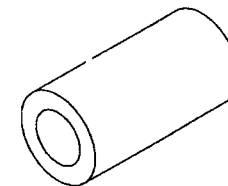
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

SHG Y  
 RLT D  
 ENG NG  
 UNCONT. D COPY  
 SUBJECT: BUSHING

W. J. RICE  
 V. J. RICE  
 NO. 78924 M.C.J.  
 12/01/17



**D4309-1 BUSHING**

**RELEASED**  
 2011-05-26  
*WJ*

**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR  
PER QQ-A-225/8, QQ-A-200/8, ASTM B211, OR ASTM B221  
REF DART SPEC. M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: P/N & B/N PER DART QSI 044 6.7
- 7) WEIGHT: 0.03 lbs

A	NEW ISSUE	CP	11.01.10
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN	<i>WJ</i>		
CHECKED	<i>WJ</i>		
MFG. APPR.	<i>WJ</i>		
APPROVED	<i>WJ</i>		
DE APPR.	<i>WJ</i>		
DATE	11.01.10		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		REV. A
DRAWING NO. D4309		SHEET 1 OF 1
TITLE BUSHING		SCALE NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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